

SPECIALTY GASKET MATERIAL PROPERTIES

THE PROPERTIES of specialty gaskets for Ductile Iron pipe, valves, and fittings are listed below. Contact your local McWane Ductile Representative with any questions regarding your waterworks project or specialty application. Be sure to check out our Iron Strong blog for more helpful information on gaskets and other products at McWaneDuctile.com/Blog.

ANSI/ASTM Designation	CR	EPDM	FKM	NBR	SBR
Common Name	Chloroprene (Neoprene)	EPDM	Viton®	Nitrile	Styrene Butadiene
Low Temp:	-30° F	-40° F	-10° F	-30° F	-30° F
* High Temp Water & Sewer Push-On & MJ:	200° F	212° F	212°F	150° F	150° F
* High Temp Air Push-On & MJ:	Push-On: 180° F Mechanical: 150° F	Push-On: 200° F Mechanical: 150° F	Push-On: 300° F Mechanical: 300° F	Push-On: 150° F Mechanical: 125° F	Push-On: 150° F Mechanical: 125° F
Durometer Shore A:	15-95 Shore A	30-90 Shore A	50-95 Shore A	20-100 Shore A	40-100 Shore A
Abrasion:	Very Good - Excellent	Good - Excellent	Good	Good - Excellent	Excellent
Adhesion:	Excellent	Good - Excellent	Fair - Good	Excellent	Excellent
General Properties:	Good weathering resistance, Flame retarding. Moderate resistance to petroleum- based fluids.	Excellent ozone, chemical, and aging resistance. Poor resistance to petroleum- based fluids.	Excellent oil and air resistance both at low and high temperatures. Very good chemical resistance.	Excellent resistance to petroleum- based fluids. Good physical properties.	Excellent resistance to water and low water absorption. Excellent elongation.
Resistant to:	Moderate chemicals and acids, ozone, oils, fats, greases, many oils and solvents.	Animal and vegetable oils, ozone, strong and oxidizing chemicals.	All aliphatic, aro- matic and haloge- nated hydrocar- bons, acids, animal and vegetable oils.	Many hydro- carbons, fats, oils, greases, hydraulic fluids, chemicals.	Alcohol and water.
Attacked by:	Strong oxidizing acids, esters, ketones, chlorinat- ed aromatic and nitro hydrocarbons.	Mineral oils and solvents, aromatic hydrocarbons.	Ketones, low molecular weight esters and nitro containing compounds.	Ozone (except PVC blends), ketones, esters, aldehydes, chlorinated and nitro hydrocarbons.	Many solvents, oils and concentrated acids.

* Temperature ranges and resistance capabilities vary from water, sewer, and air applications and individual compound formulations. Maximum service temperatures listed are intended as general guidelines for Ductile Iron Pipe gaskets. **Reference:** Ductile Iron Pipe Research Association (DIPRA)



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